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D4780-041
Job Sheet 185996



Part No: D4780-041

Job Qty: 8 ea

Part Name: Fwd Cover Mounting Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/8/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP REV:A 13.03.13 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	8 pcs		11/30/18	0.00	0.85	Waterjet - Flow		SL 18/12/04
110	QC	8 pcs		11/30/18	0.00	0.00	QC2 Waterjet-1		SL 18/12/04
120	QC	8 pcs		11/30/18	0.00	0.00	QC8-5		38 DAS
130	Brake NC	8 pcs		11/30/18	0.08	0.35	Brake NC 2		9-89 30
140	Small Fab	8 pcs		11/30/18	0.00	0.44	Small Fab-7	VIA	DAS 9-8
150	QC	8 pcs		11/30/18	0.00	0.00	QC5		38
160	HandFinish	8 pcs		11/30/18	0.00	0.51	HandFinish1		DR 18/12/18
165	QC	8 pcs		11/30/18	0.00	0.00	QC7-4		BR 18-12-19
170	Powdercoat	8 pcs		11/30/18	0.00	0.17	Powdercoat4		BR 18-12-19
180	QC	8 pcs		11/30/18	0.00	0.00	QC3		36 DAS
190	Small Fab	8 pcs		11/30/18	0.00	0.44	Small Fab-7		9-89 36
200	QC	8 pcs		11/30/18	0.00	0.00	QC5		10-12-19 9-89
210	Packaging	8 pcs		11/30/18	0.00	0.00	Packaging3-2		DEC 19 2018
220	QC21-SA	8 Ea		11/30/18	0.00	0.00	QC21		21 DEC 19 2018

M 138839

START: 8:45

OUT: 300° F WISH: 9:15

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.032	6061-T6 Sheet 0.032"	.5776 sf (.0722 ea)	100-Waterjet - Flow - 1	5018006
MS20426AD3-4	Rivet	32 Ea (4 ea)	190-Small Fab	FM136444-2
MS21059L3	Nut Plate	16 Ea (2 ea)	190-Small Fab	5083547

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.032	1	128	0
190-Small Fab	MS20426AD3-4	32	4,578	0
	MS21059L3	16	176	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No _____ Date : _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Skid-tube ☐ Machining ☐ Thermoforming ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>osite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>			Cross tube ☐	Water Jet ☐	Engineering ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	osite ☐	Supplier ☐								
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		MRB (QSI042) Approval																					
		Completed By																					
		Lead hand / Supervisor Approval Verification																					
		QC / QA Coordinator Approval																					
DART AEROSPACE Container No: S134647 Part: D4780 - 041 Job No: 185996 Serial No/Batch: S134647 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 12/04/18																							
Environmen Design Doc/Dat. Equip/Tooling Handling/Pre Material Internal Transport Tribal Knowledge LOA Substation Past Expiry Date Misidentified	Supplier Training Use for Testing Poor Information Rushing Product Improvement Process Improvement Manufacturing Process Past Due	<table style="width:100%;"> <tr> <td style="width:50%;"> Cracks Crimp/Kink/Ripple/Wave Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter </td> <td style="width:50%;"> Broken/Damage/Defect Inspection Incomplete/Unqualified Contamination Countersink Cut Too Short Instructions Incomplete/Unclear Drill Holes </td> </tr> </table>		Cracks Crimp/Kink/Ripple/Wave Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter	Broken/Damage/Defect Inspection Incomplete/Unqualified Contamination Countersink Cut Too Short Instructions Incomplete/Unclear Drill Holes																		
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OTHER : _____																							

